

Fig. 2

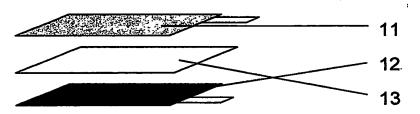
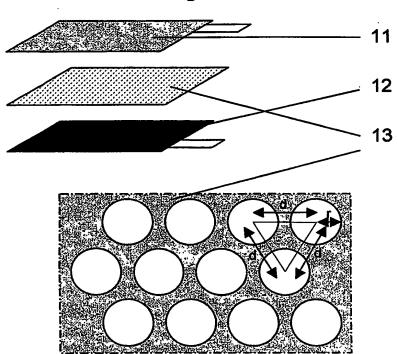




Fig. 3



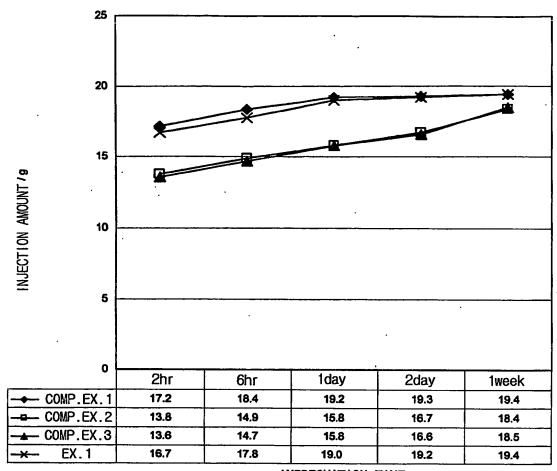
Fig. 4



r: 0.2mm, d: 0.5mm

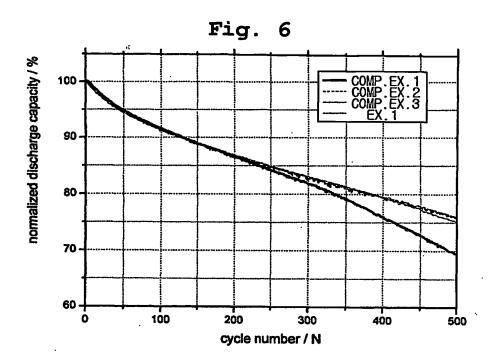
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Fig. 5



IMPREGNATION TIME

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Fig. 7

